



- Step 1 - Assemble Sides A and B laying on ground
- Step 2 - Bolt Part 3 to Side A while still lying on ground
- Step 3 - Stand up both sides and join them together
- Step 4 - Tighten all bolts only once Side A and B are joined together standing and the base is square
- Step 5 - Anchor to ground

| Item Num. | PART NUMBER | QTY. |
|-----------|--|------|
| 1 | 40008 Upright 4D 2550mm Power Cage | 4 |
| 2 | 40004 Crossbeam Tri 1080mm | 2 |
| 3 | 40002 Crossbeam Single Pipe 1080mm 25nb | 2 |
| 4 | 10024 Bolt Hex High Tensile G8.8 Black Oxide M12x110mm | 16 |
| 5 | 10028 Washer Flat Black Oxide M12 Large Series 37mm OD | 32 |
| 6 | 10029 Nut Nyloc Black Oxide M12 | 16 |
| 7 | 10027 Sleeve Anchor Zink D12x80mm | 12 |



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|----------------------|--------------|
| DESCRIPTION: | |
| Single Rack Assembly | |
| PRODUCT ID: | 60001 |
| SCALE:1:50 | SHEET 1 OF 1 |
| | A3 |